

## **ABSTRACT OF THE DISCLOSURE**

Methods of preparing an amino-substituted-tetrahydroisoquinoline-carboxylic acid include the steps of providing a support-bound amino-substituted-tetrahydroisoquinoline-carboxylate wherein the ring nitrogen has a protecting group; attaching a first moiety to the amino-substituted group of the support-bound amino-substituted-tetrahydroisoquinoline-carboxylate; de-protecting the ring nitrogen; attaching a second moiety to the ring nitrogen to form a support-bound intermediate; and cleaving the support-bound intermediate from the solid support to form the carboxylic acid.

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